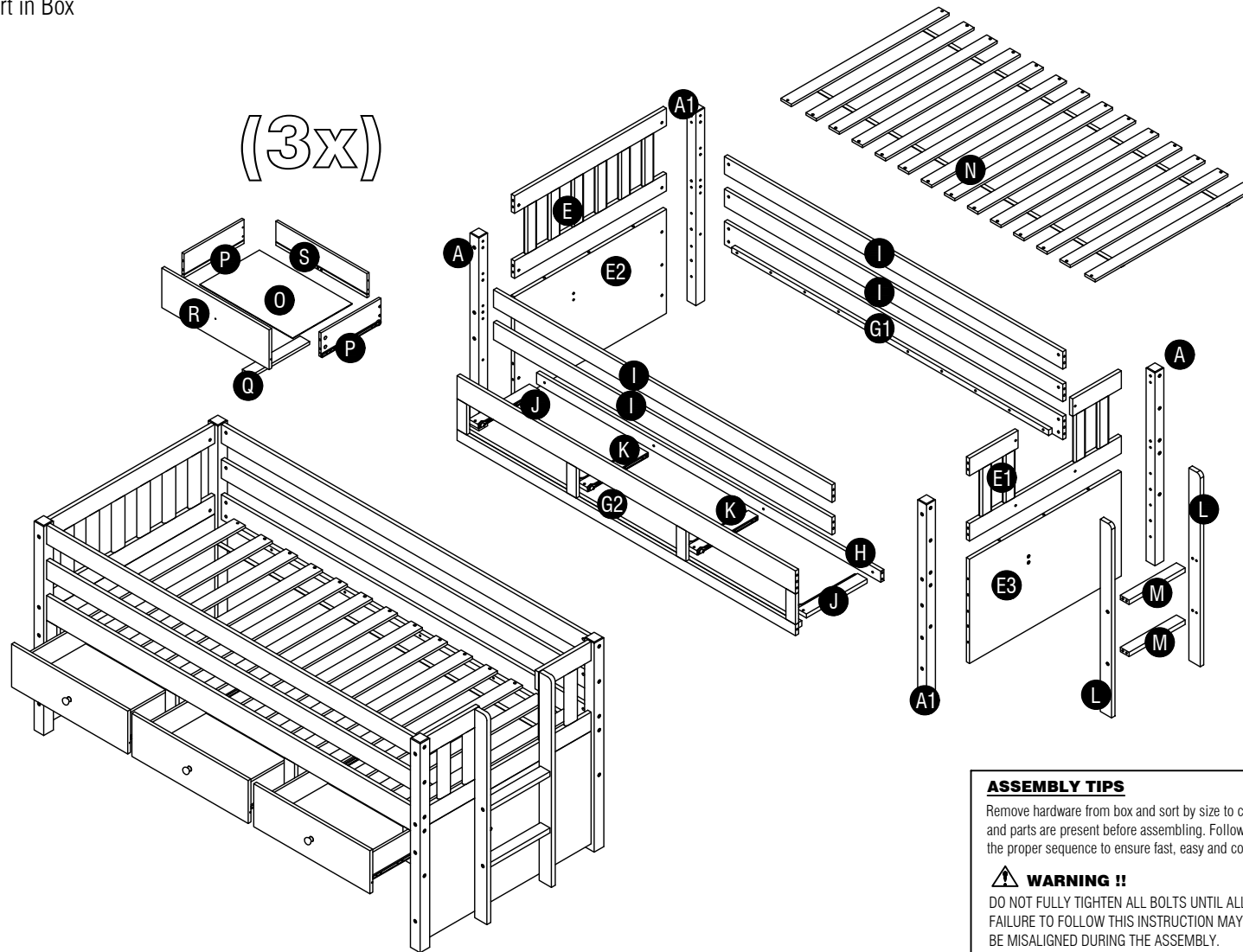


Assembly Instructions

816 - 001/816 - 002

1/8

Part in Box



Hardware

1.	JCBC M6 x 90mm		x 38
2.	JCBC-W M6 x 50mm		x 8
3.	M6 x 15mm Barrel Nut (Long)		x 40
4.	Wood Dowel M10 x 30mm		x 38
5.	JCBC M6 x 40mm		x 8
6.	JCBC M6 x 60mm		x 4
7.	JCBC-W M6 x 30mm		x 4
8.	CSK M4 x 25mm		x 36
9.	Wood Dowel M6 x 30mm		x 12
10.	Minifix Housing (Short)		x 12
11.	Connecting Bolt		x 12
12.	Handle Screw M4 x 28mm		x 3
13.	Handle		x 3
14.	M4 Allen Key		x 1

Tool required for assembly :

* Allen Key (supplied)

* Phillips Screwdriver
(not supplied)

ASSEMBLY TIPS

Remove hardware from box and sort by size to check that all hardware and parts are present before assembling. Follow instructions below in the proper sequence to ensure fast, easy and correct assembly.



⚠ WARNING !!

DO NOT FULLY TIGHTEN ALL BOLTS UNTIL ALL PARTS ARE IN PLACE. FAILURE TO FOLLOW THIS INSTRUCTION MAY CAUSE THE BOLTS TO BE MISALIGNED DURING THE ASSEMBLY.

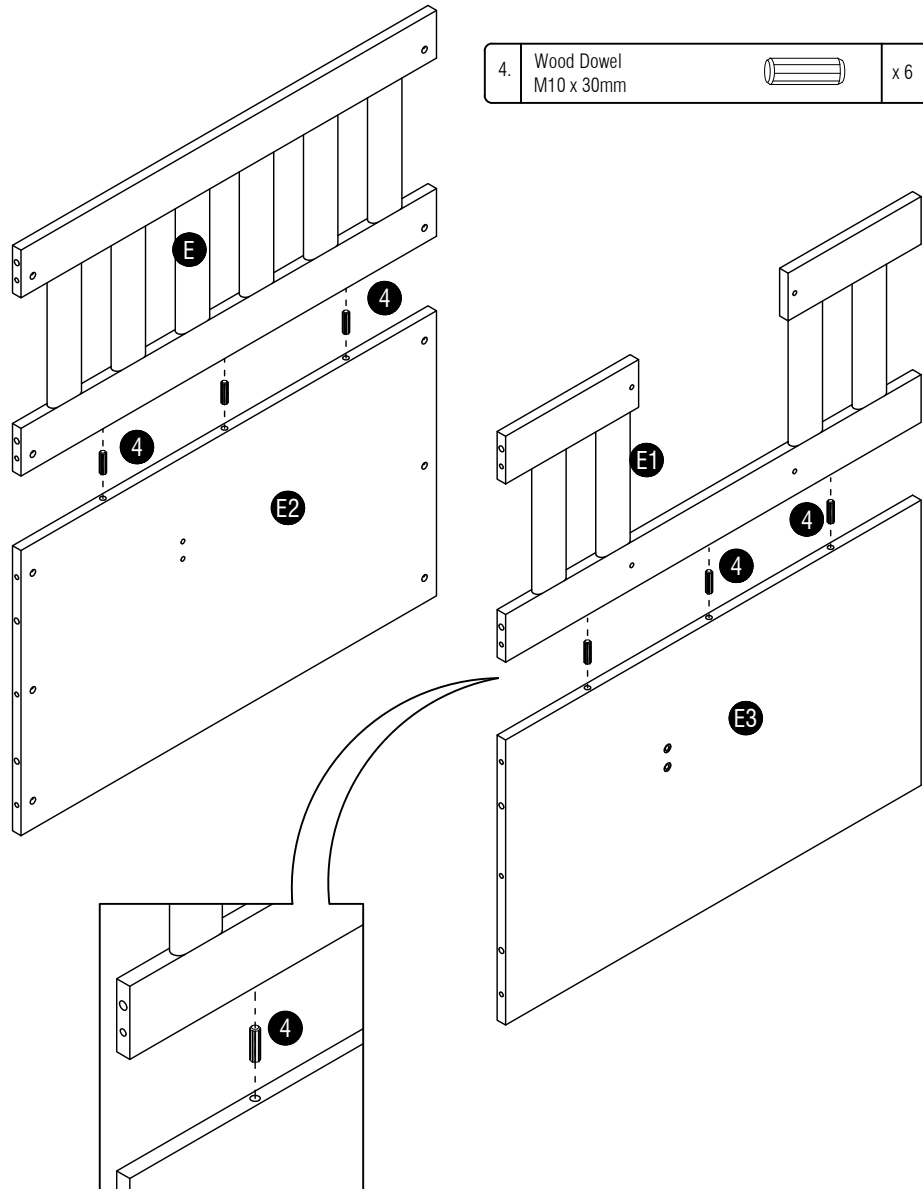
Thank you for purchasing this quality product. Be sure to check all packed material carefully for small parts which may have come loose inside the carton during shipment. Place all parts on a clean , smooth surface such as a rug or carpet to avoid scratching the parts. Be sure you have all the parts and hardware before you begin assembly.

Assembly Instructions

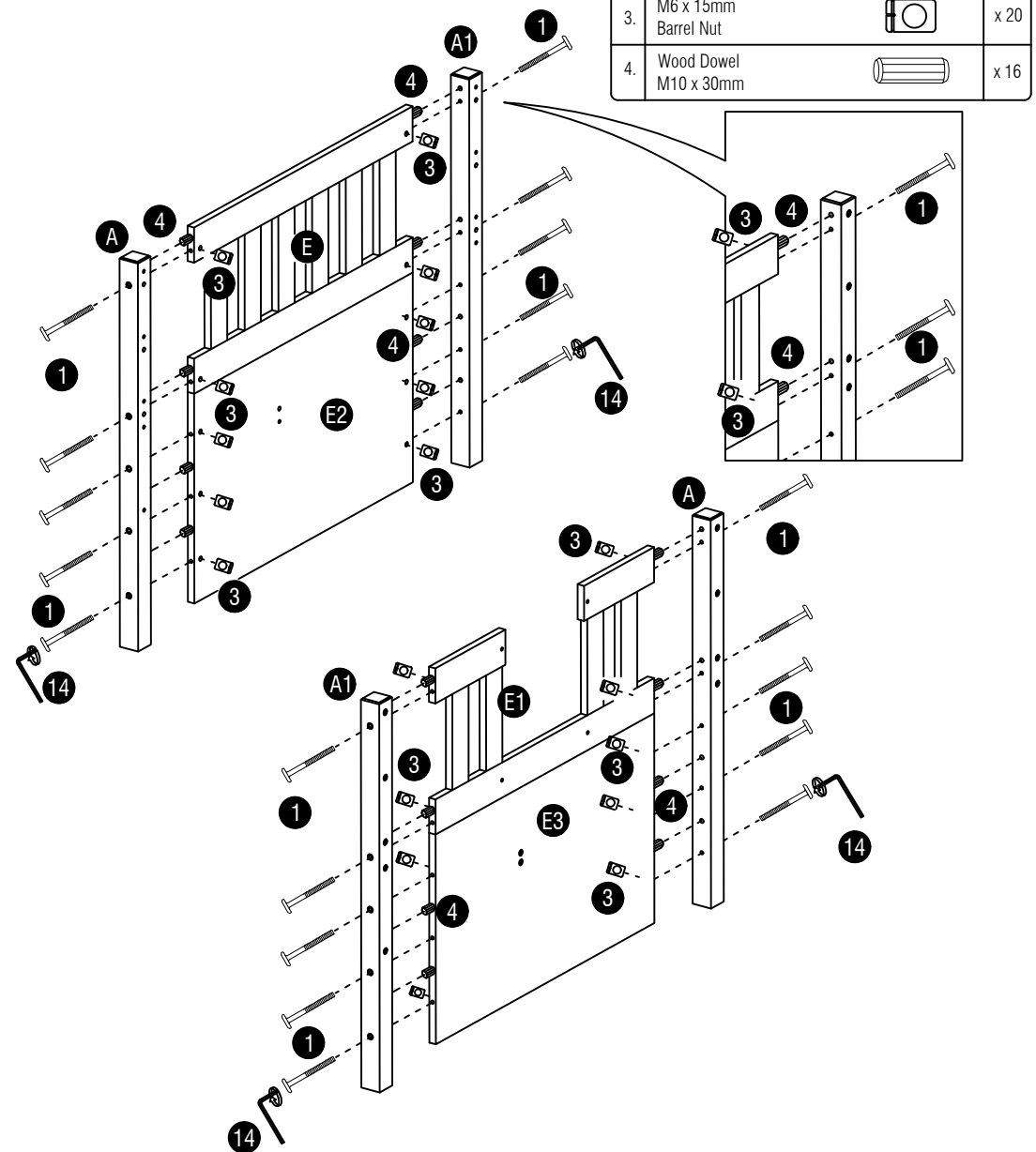
816 - 001/816 - 002

2/8

1 Assemble the Headboard (E)(E1) & Bottom Panel (E2)(E3).



2 Assemble the Upper Bunk End Frames.



Assembly Instructions

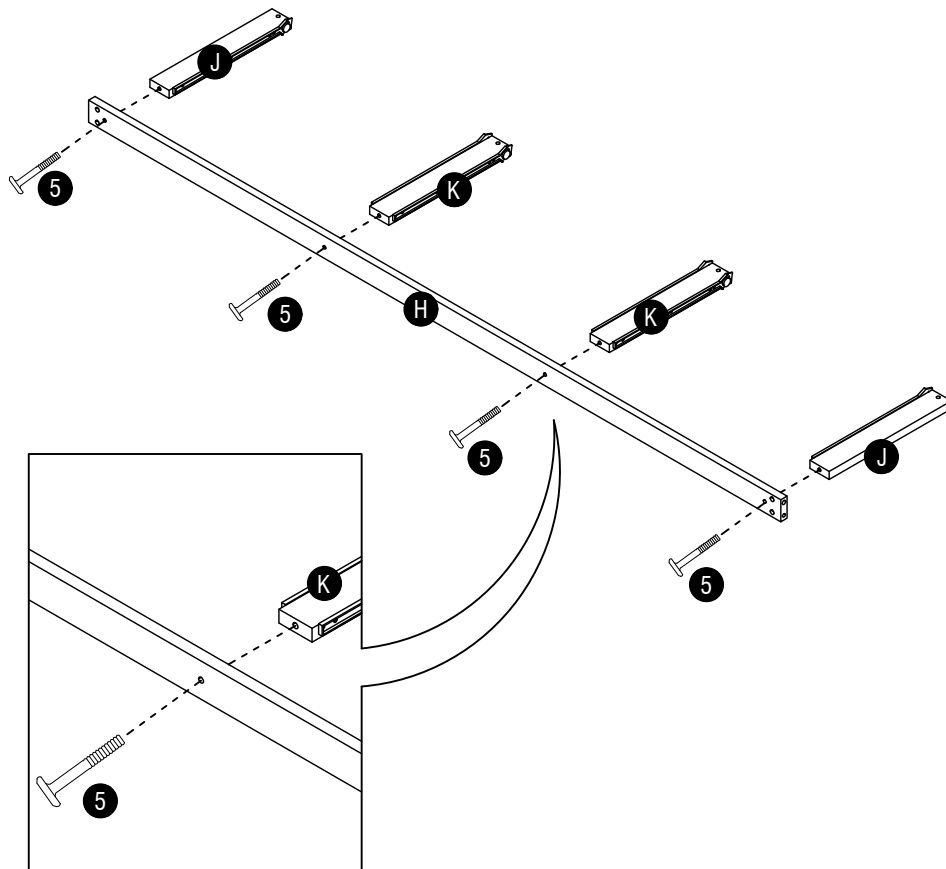
816 - 001/816 - 002

3/8

3

Assemble the Center Support (H) & Drawer support (J)(K).

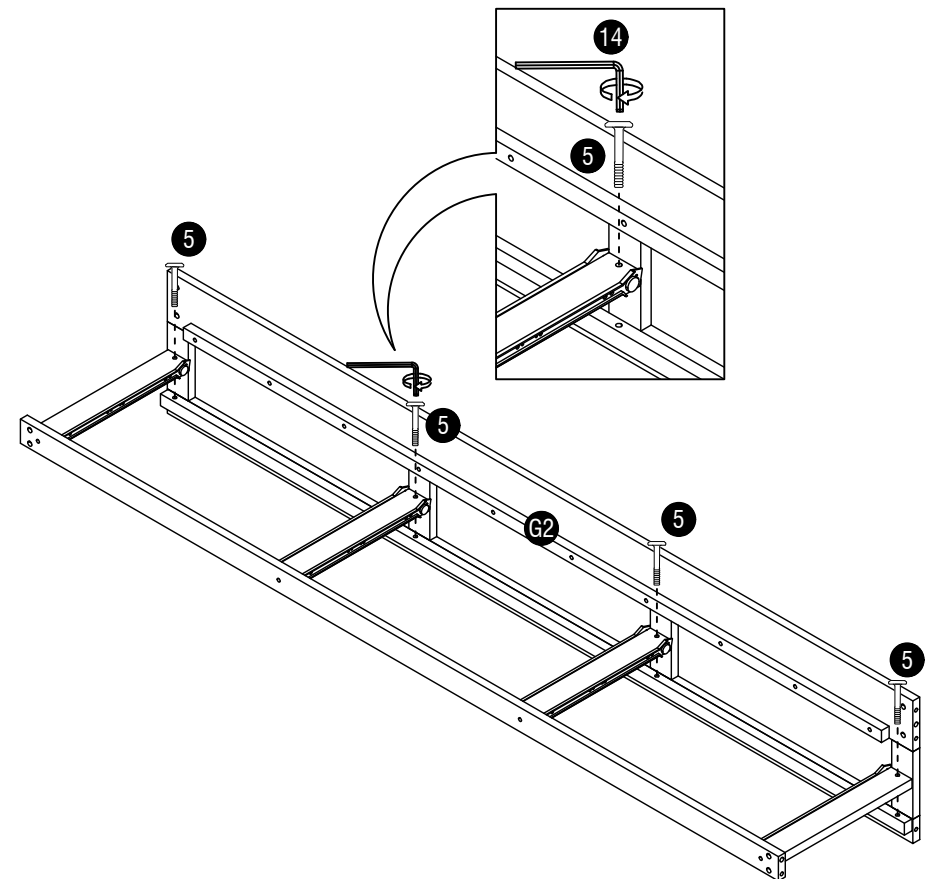
5.	JCBC M6 x 40mm		x 4
----	-------------------	---	-----



4

Assemble the Drawer End Frames.

5.	JCBC M6 x 40mm		x 4
----	-------------------	---	-----

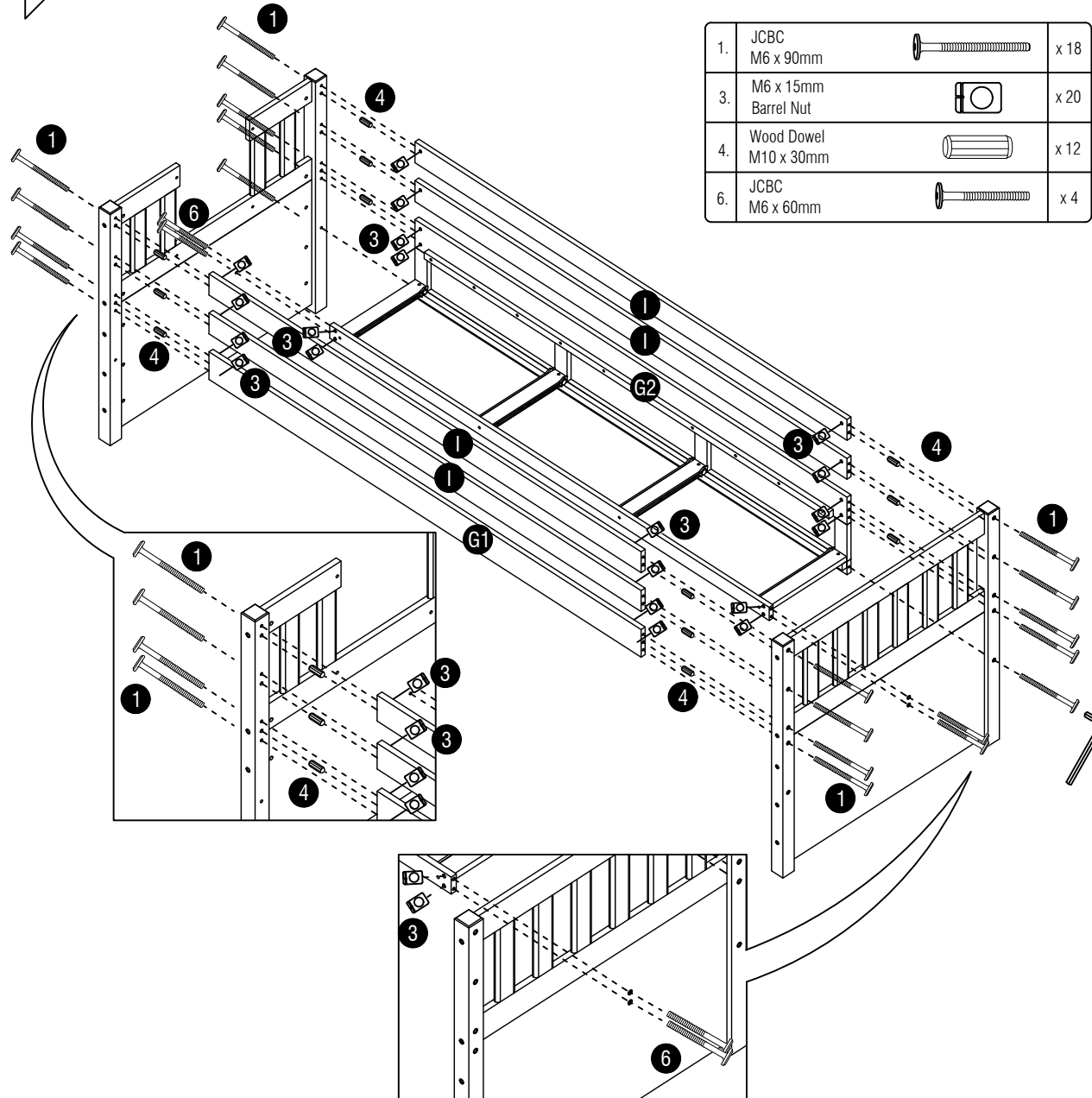


Assembly Instructions

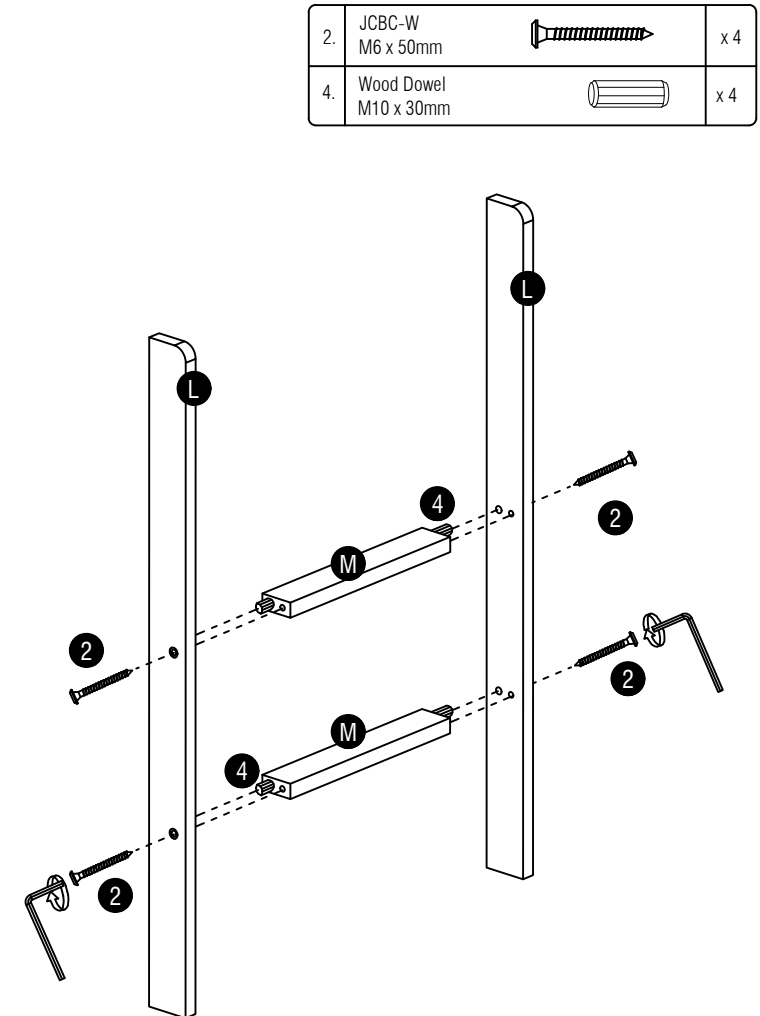
816 - 001/816 - 002

4/8

5 Assemble the Guard Rails (I) & Front & Back Side Rails End Frames (G1&G2).



6 Assemble the Ladder (L)&(M).



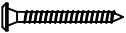
Assembly Instructions

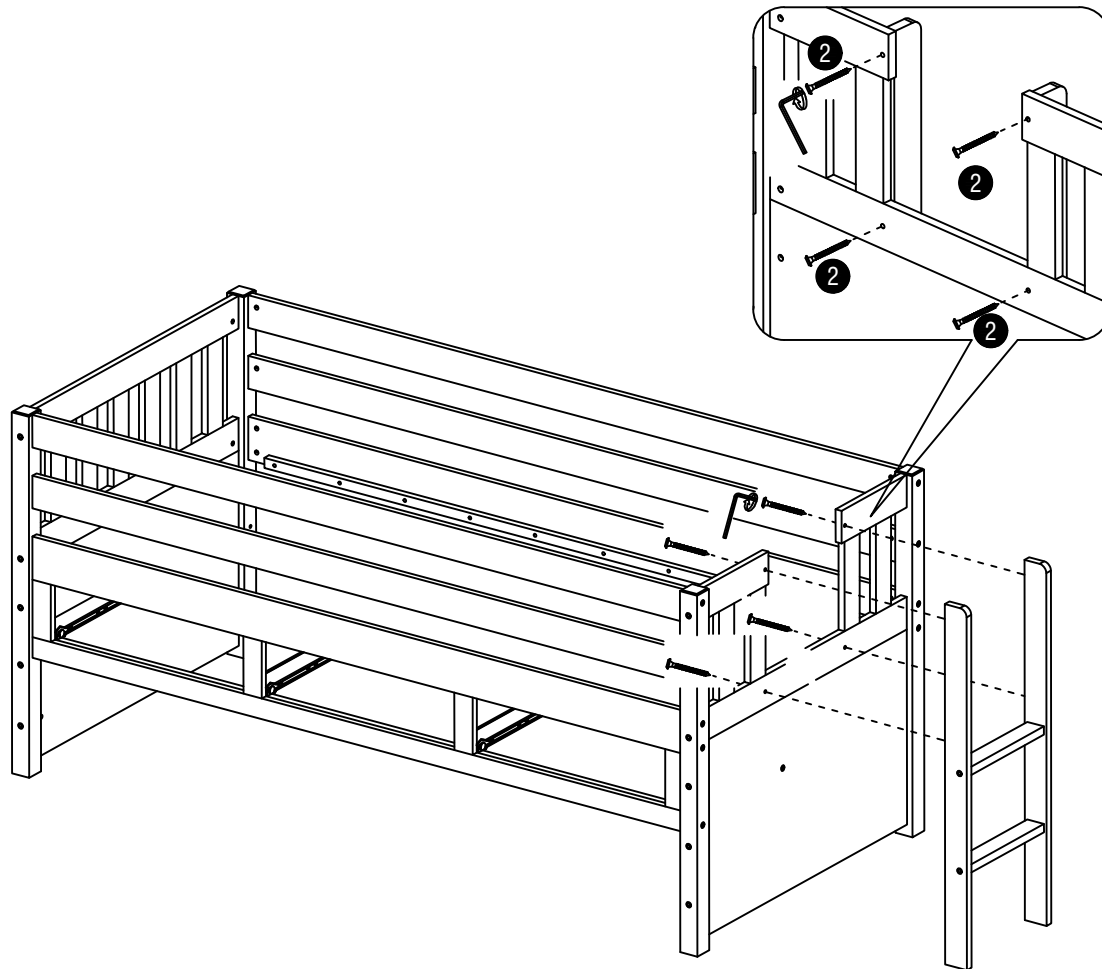
816 - 001/816 - 002

5/8

7

Assemble the Ladder.

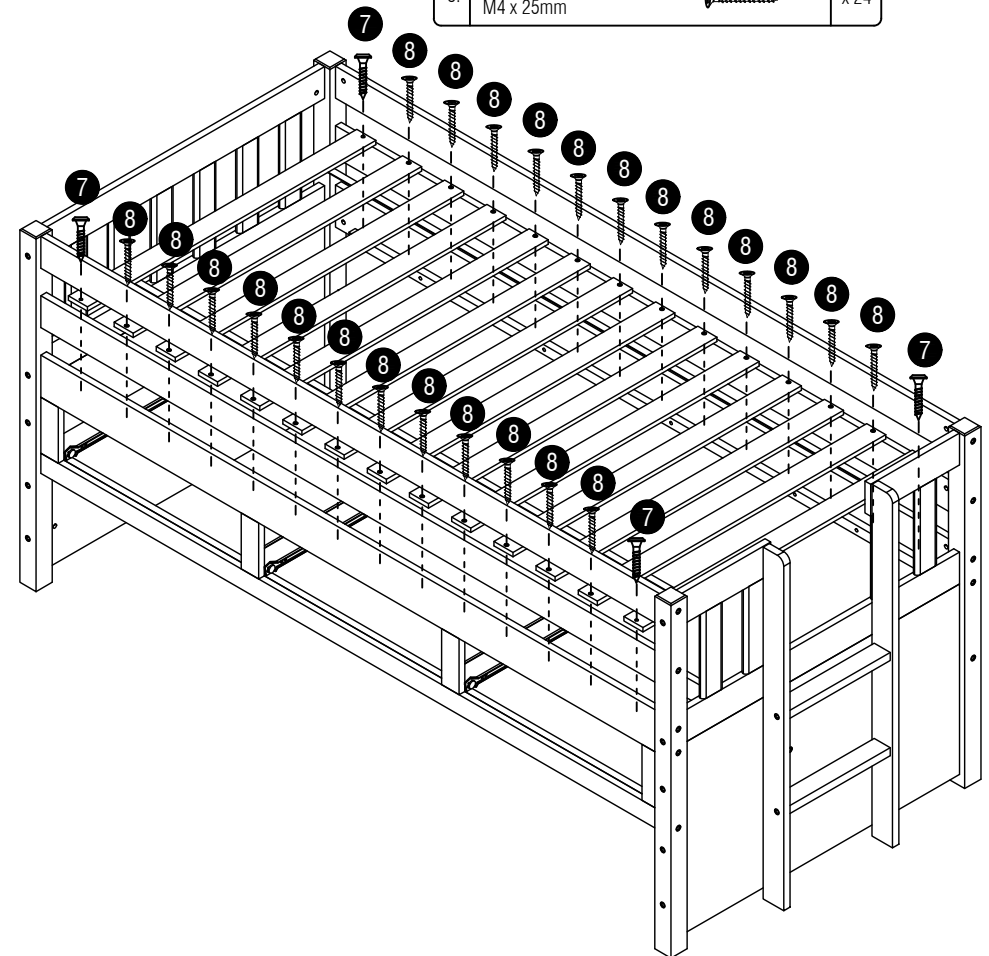
2.	JCBC-W M6 x 50mm		x 4
----	---------------------	---	-----



8

Assemble the Slat (N).

7.	JCBC-W M6 x 30mm		x 4
8.	CSK M4 x 25mm		x 24



Assembly Instructions

816 - 001/816 - 002

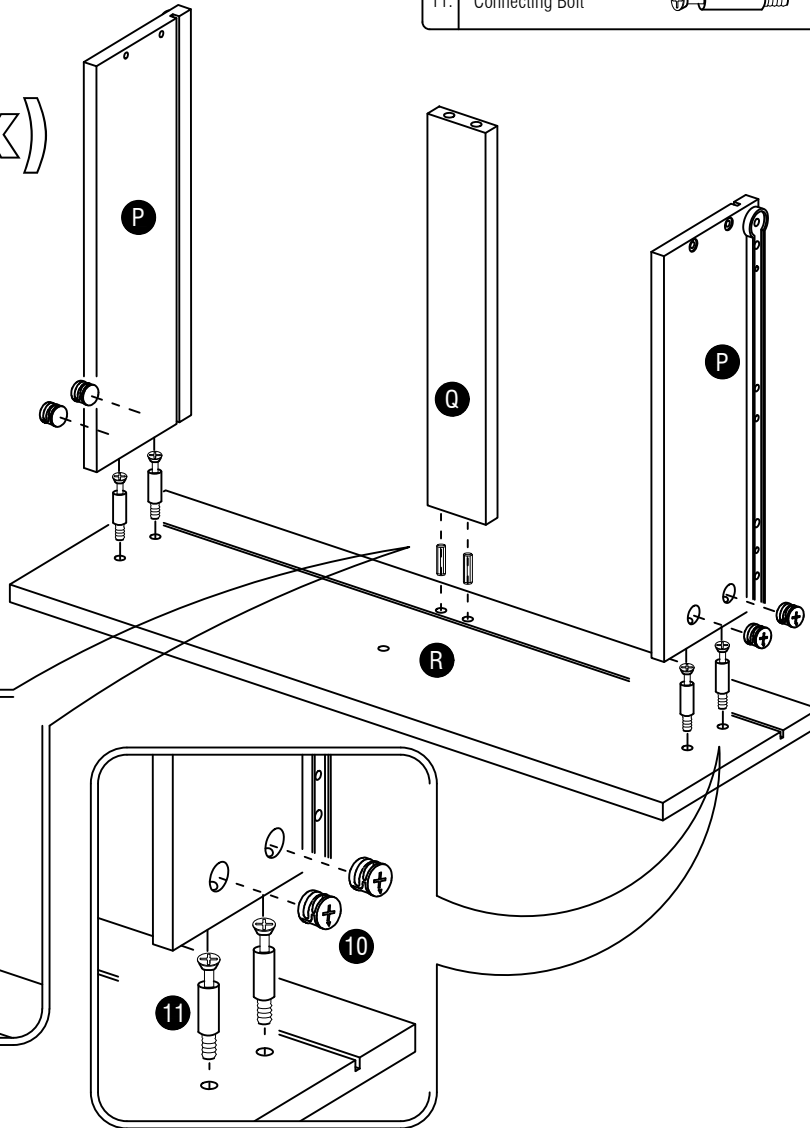
6/8

9

Assemble the Drawer Side (P) & Drawer Support Bottom Support (Q) on Drawer Front (R).

9.	Wood Dowel M6 x 30mm		x 6
10.	Minifix Housing (Short)		x 12
11.	Connecting Bolt		x 12

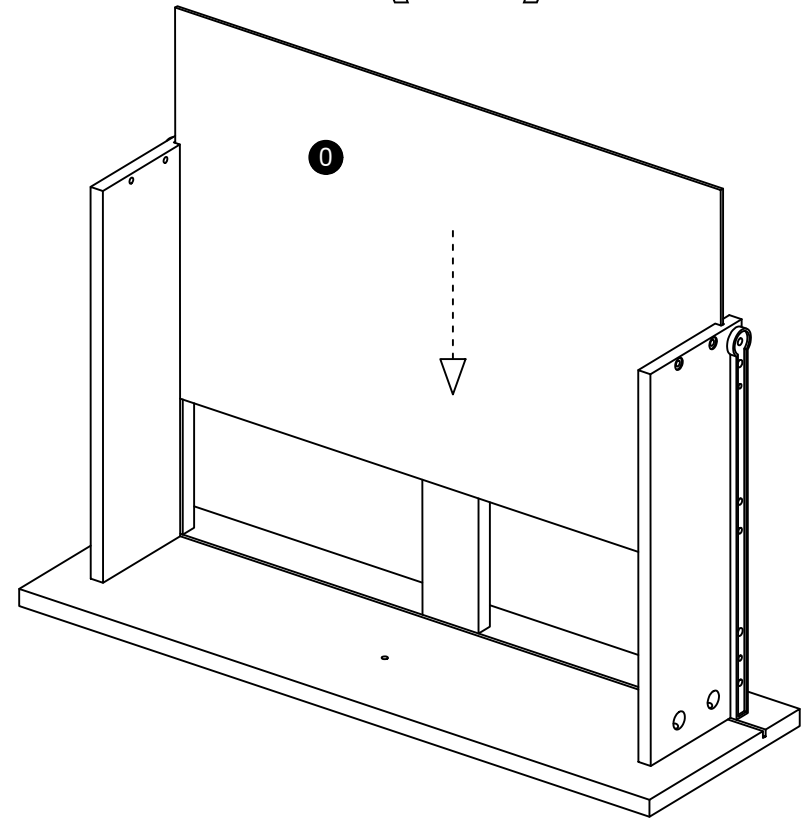
(3x)



10

Assemble the Drawer Bottom(O).

(3x)



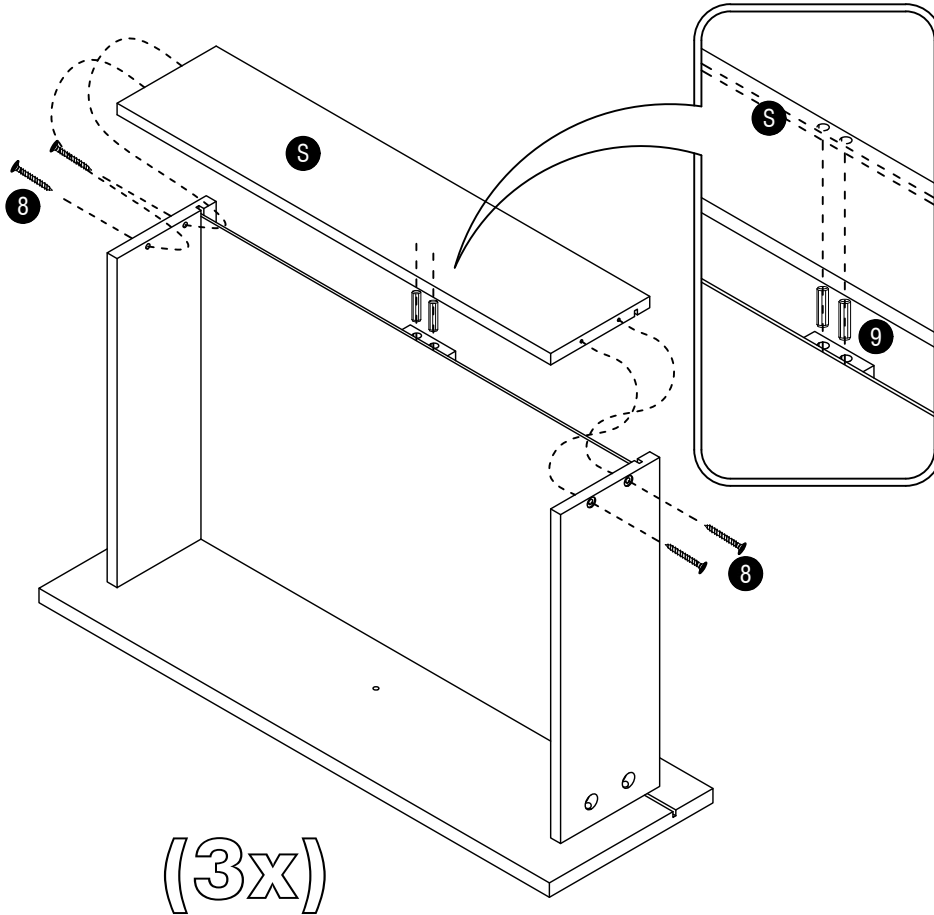
Assembly Instructions

816 - 001/816 - 002

7/8

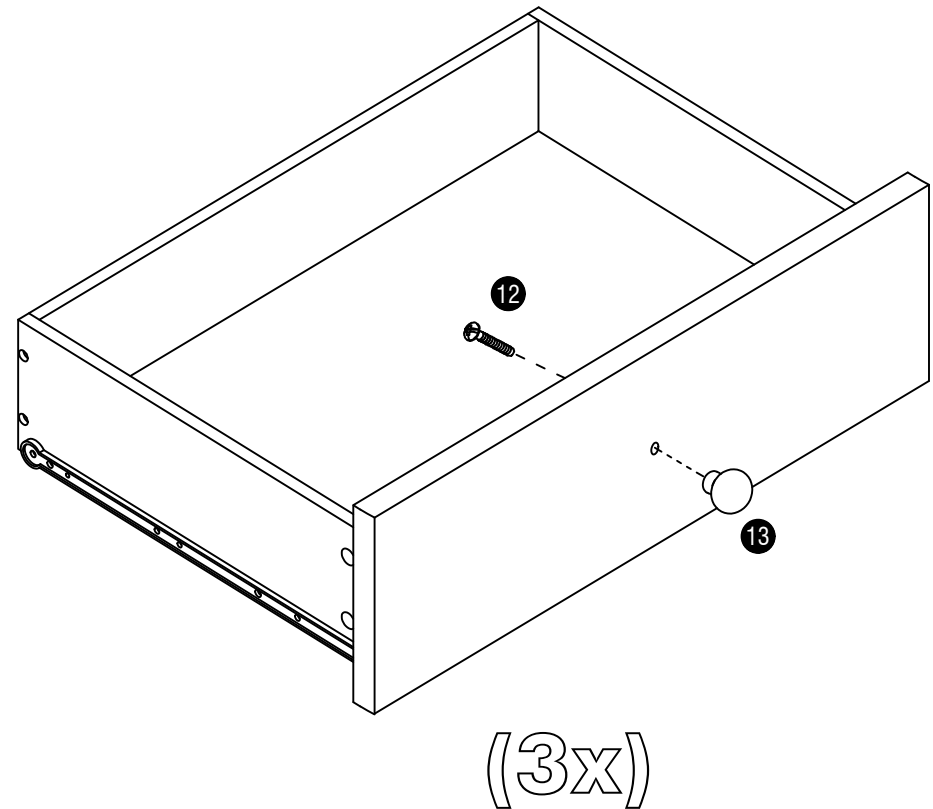
11 Assemble the Drawer Back (S).

8.	CSK M4 x 25mm		x 4
9.	Wood Dowel M6 x 30mm		x 6



12 Assemble the Handle (13).

12.	Handle Screw M4 x 28mm		x 3
13.	Handle		x 3

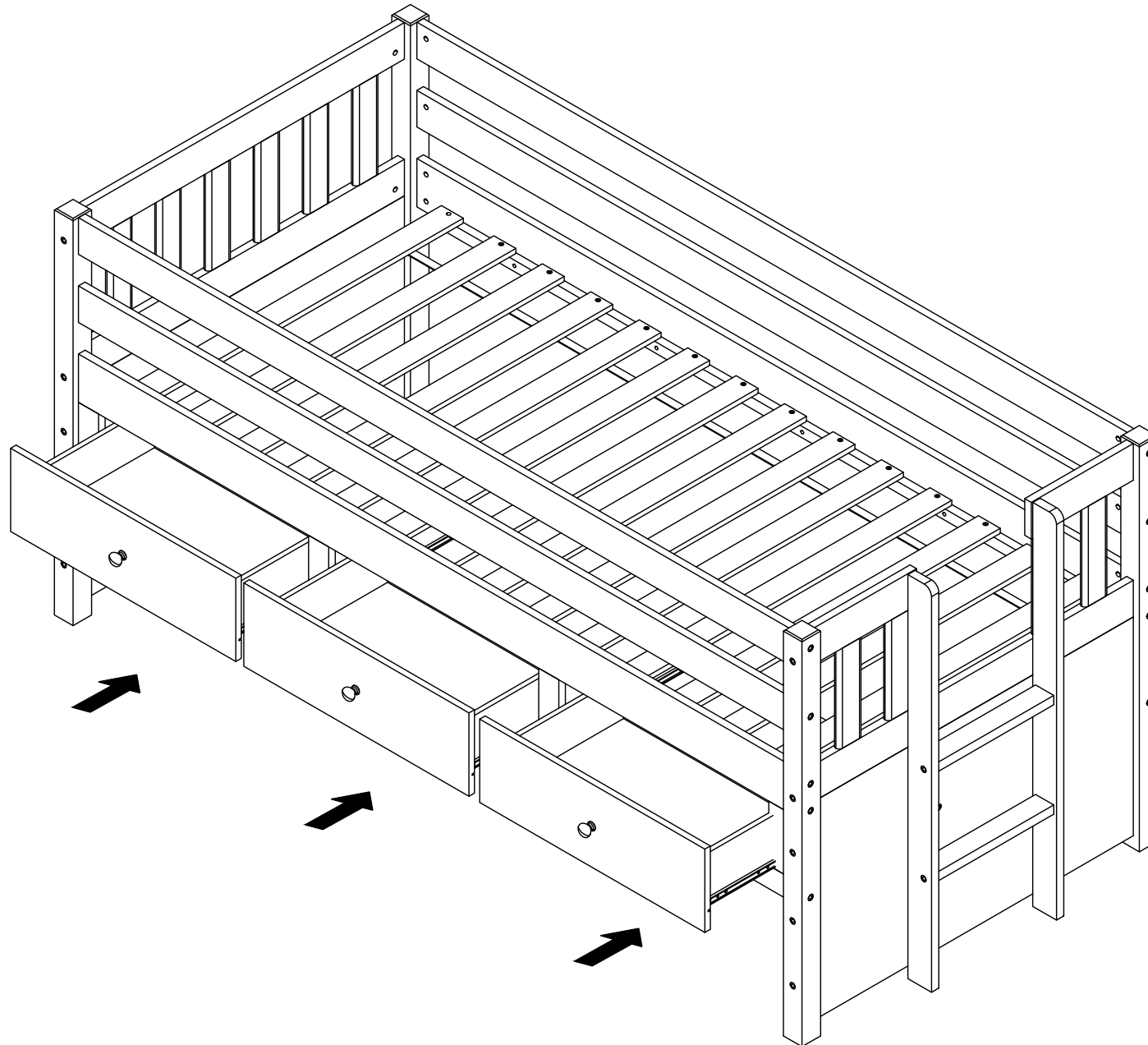


Assembly Instructions

816 - 001/816 - 002

8/8

13 Assemble the Drawer at the Place.

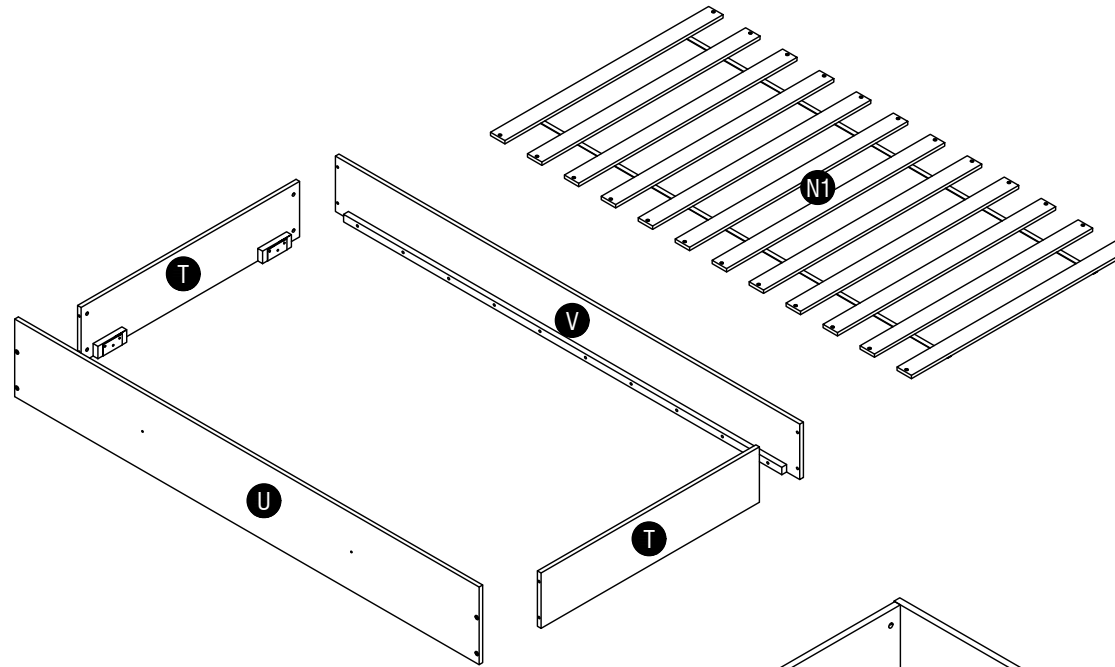


Assembly Instructions

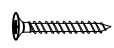
816 - 001/816 - 002

1/2

Part in Box



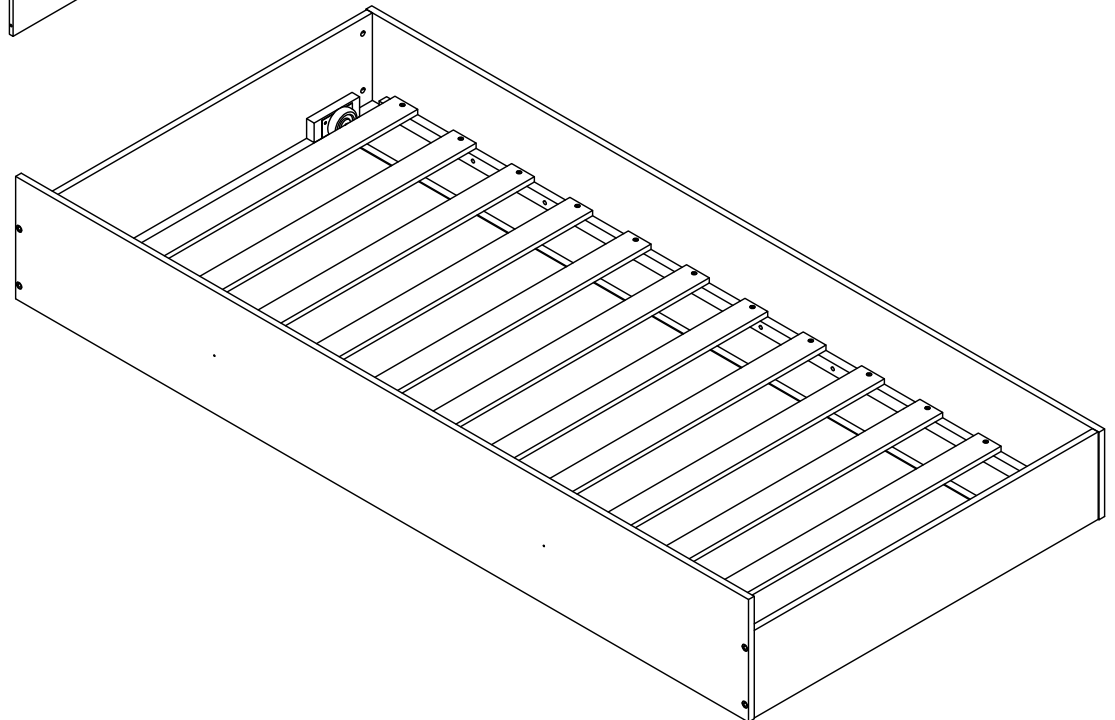
Hardware List

1.	JCBC M6 x 60mm		x 8
2.	Barrel Nut (Short) M6 x 13mm		x 8
3.	Wood Dowel M8 x 30mm		x 4
4.	CSK Screw M4 x 25mm		x 24
5.	Caster		x 4
6.	CSK Screw M3.5 x 16mm		x 16

7.	Handle Screw M4 x 28mm		x 2
8.	Wood Handle		x 2
9.	M4 Allen Key		x 1

Tool required for assembly :

- * Allen Key (supplied)
- * Phillips Screwdriver
(not supplied)



Assembly Instructions

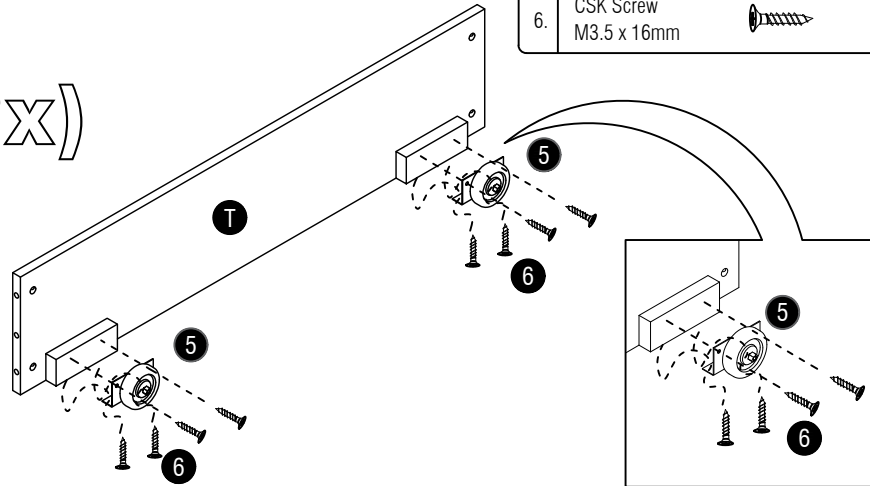
816 - 001/816 - 002

2/2

1 Assemble the Caster.

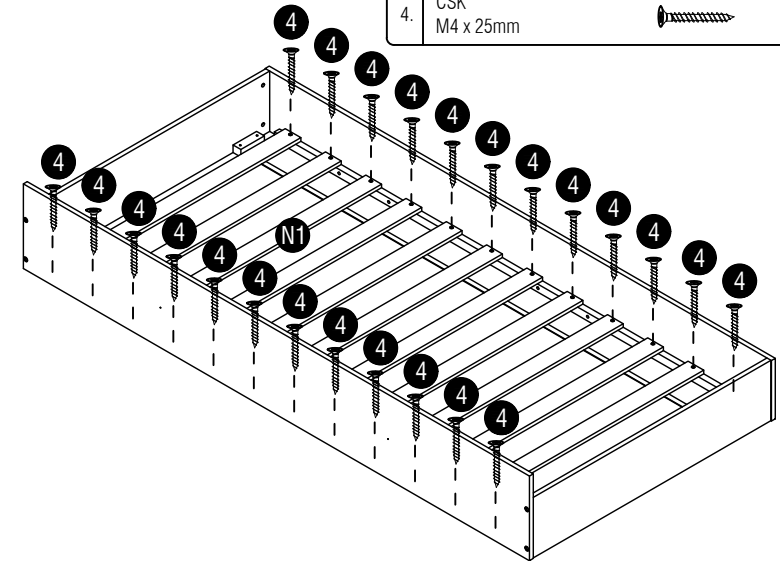
5.	Caster		x 4
6.	CSK Screw M3.5 x 16mm		x 16

(2x)



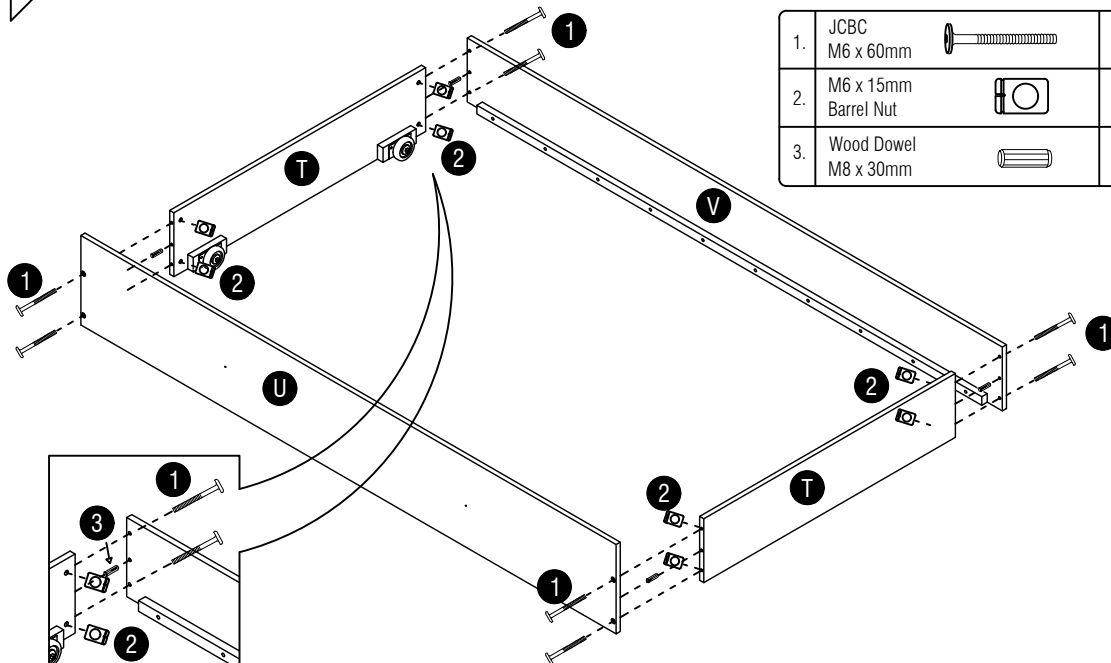
3 Assemble the Slat (N1).

4.	CSK M4 x 25mm		x 24
----	------------------	---	------



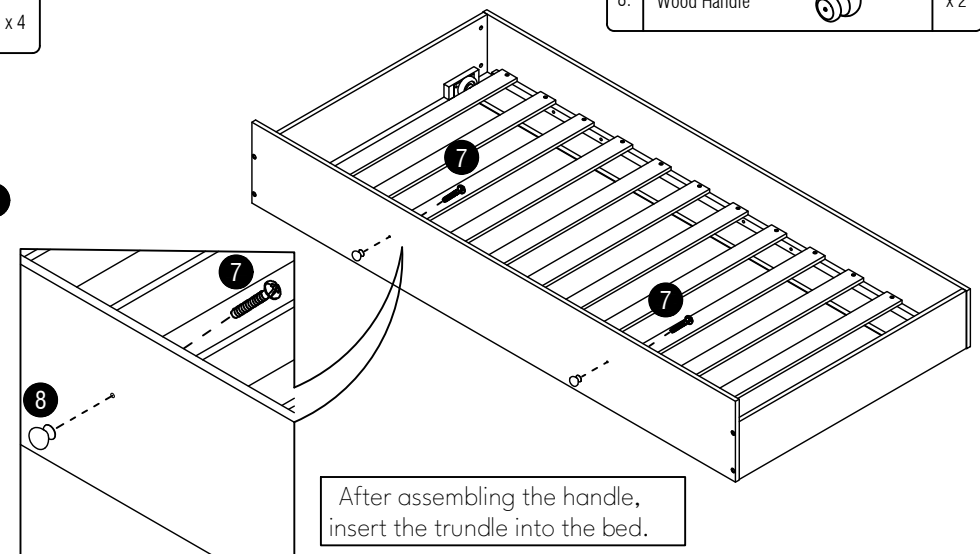
2 Assemble the Front (U) & Back (V) to the Side Panel (T).

1.	JCBC M6 x 60mm		x 8
2.	M6 x 15mm Barrel Nut		x 8
3.	Wood Dowel M8 x 30mm		x 4



4 Assemble the Handle .

7.	Handle Screw M4 x 28mm		x 2
8.	Wood Handle		x 2



After assembling the handle,
insert the trundle into the bed.